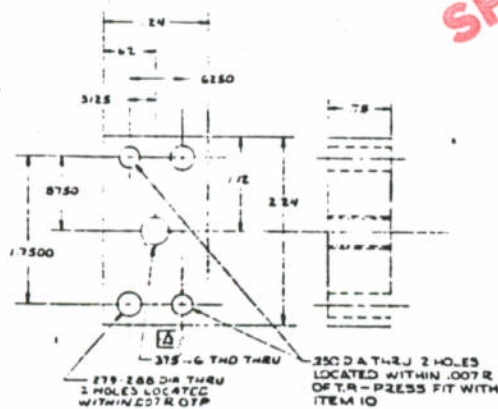
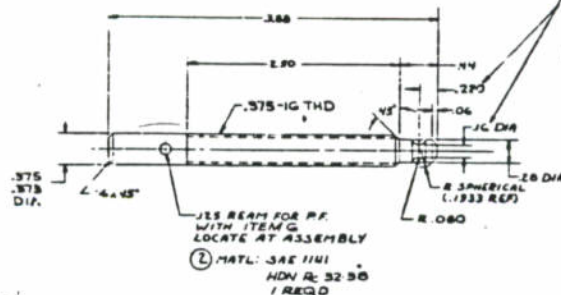


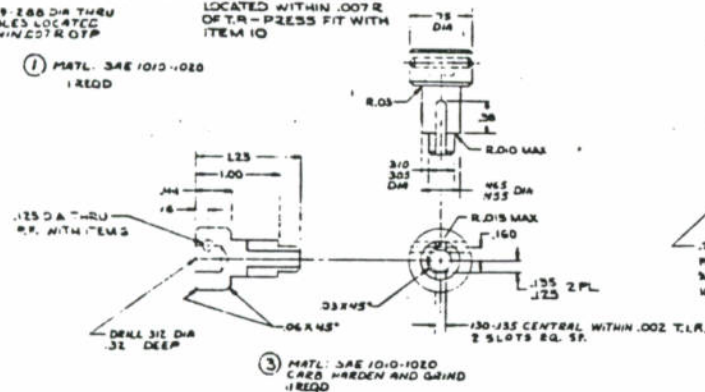
8
2
1



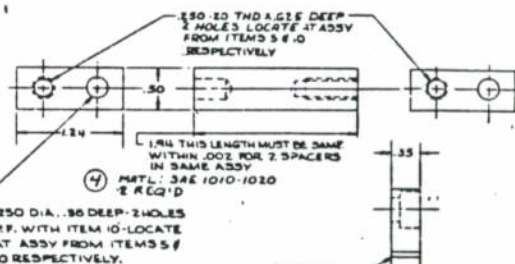
① MATL. SAE 1010-020
1350D



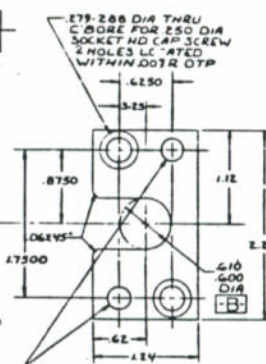
ASSEMBLE SCREW IN PLUG WITH SP. R
AGAINST BOTTOM OF HOLE & LOCATE SLOT
FROM CROSS PIN HOLE IN PLUG
SLOT LOCATION & DIA. MUST BE
SUCH AS TO RETAIN SCREW IN PLUG
AFTER ASSEMBLING ITEM 6 DOWEL
(ITEM 2 SCREW MUST ROTATE FREELY
IN PLUG WHEN ENTIRE UNIT IS
ASSEMBLED)



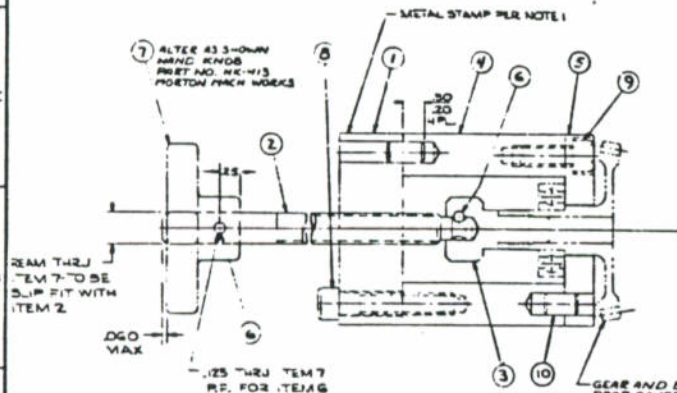
③ MATL: SAE 1040-1020
CARB HARDEN AND GRIND
J1800



DIORMAX —
AT GO DOWN
THIS SIDE ONLY



LOCATE AT ASSY FROM ITEMS 88.0 RESPECTIVELY
(5) MATL: SAE 1010-1020
CARD HARDEN AND GRIND
1 REQD



TEAM TWO
ITEM 7-TO BE
SLIP FIT WITH
ITEM 2



-.125 -42J TEM7
RF. FOR TEJAG

GEAR AND BRG.
PROP GOVERNOR, DENIM BEL

10	4	DOWEL	250D.A. X 4A LG.	STEEL	
9	2	DOE HD CAPSCREW	A-20 X 4 GFS LG	STEEL	1
8	2	DOE HD CAPSCREW	A-20 X 1.50 LG	STEEL	
7	1	HAND KNOB	SEE ITEM	SEE ITEM	
6	8	DOWEL	VERDAR X 6.5 LG	STEEL	
5	1	CLAMP		STEEL	
4	2	SPACER		STEEL	
3	1	PLUG		STEEL	
2	1	PUSHER SCREW		STEEL	
1	1	PUSHER SC NOLDR		STEEL	

ITEM NO	DESCRIPTION OR DESCRIPTION	CODE	PART OF	REMARKS OR NOTES
NO.		IDENT	ITEM NO	
<p>FLW 4A* IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DOWELING. (E.G.) WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN</p>				

1057

1. BARS AS SPECIFIED IN LOCATION SKETCH
WITH 3/8"-3/16" HOLE PATTERN THE FOLLOWING:
a) THE NAME "ALCON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER..
b) VENDOR NAME OR TRADE NAME
2. BRIGHT NICKEL PLATE ITEMS 1, 2, 3, 4, 5 PER
MIL-S-20288-FINISH NC P102
1. (OR Q-A-N-310 THE BRIGHT FINISH)
DIMENSIONS SHALL BE MET AFTER PLATING
PLATING THICKNESS TO BE .0005-.001 COPPER
AND .0006-.001 NICKEL
3. DIA'S   TO BE CONCENTRIC
WITHIN .001 TIR

REDUCED
PRINT

BREAK SHARP EDGES 010 U03

[illegible][illegible]